

**ACMI #100
NON-POROUS
STAMP PAD INK
BOTTOM CODING**

ACMI #100 was formulated for rubber stamp marking plastics, metals, glass, film, foil and other nonporous substrates from a stamp pad. #100 is also used for bottom coding on aerosol containers and small plastic, glass and metal non-aerosol containers. It is used to price all frozen food packages. This ink dries fast and is able to print through moisture.

SPECIFICATIONS:

<u>Applications:</u>	Rubber stamp with cloth covered felt stamp pad, stick stamp, band stamper, air sprayer, roll coder, flexographic printer, and inline high speed automatic machine for bottom coding.
<u>Viscosity:</u>	15 cps (#100H is a higher viscosity #100)
<u>Specific Gravity:</u>	0.98 - 1.07
<u>Weight per Gallon:</u>	8.17 - 8.92 lbs.
<u>Flashpoint:</u>	46° F.- 74° F. depending on color
<u>Dry Time:</u>	7-10 seconds Variations in temperature, humidity & film thickness affect dry time.
<u>Shelf Life & Storage:</u>	Use within 1 year is recommended. Ink should be stored at normal room temperature and capped tightly after each use.
<u>Chemical Base:</u>	Solvent
<u>Colorant Base:</u>	Dye
<u>Reconditioner</u>	#100 Reconditioner
<u>Colors:</u>	Black, White, Violet, Red, Blue, Green, Yellow, Orange, Brown, Pink, Gray
<u>Availability:</u>	Pints, Quarts and Gallons Smaller sizes available on request (minimums apply)

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should before use of this product, determine whether it is suitable for that use. The user assumes all risk and liability with that use.

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