

**ACMI #3100
POLYVINYL
CHLORIDE
MARKING INK**

Description: ACMI #3100 was formulated as a pigment based PVC marking ink with excellent adhesion to rigid and flexible PVC and PVC-acetate copolymer surfaces. This ink may be rubber stamped or stenciled and is waterproof, non-bleeding and has excellent color fastness to heat and light.

SPECIFICATIONS:

<u>Applications:</u>	Rubber stamp from cloth covered felt stamp pad or stencil.
<u>Viscosity:</u>	350 cps
<u>Specific Gravity:</u>	1.00 - 1.08
<u>Weight per Gallon:</u>	8.4 - 9.0 lbs.
<u>Flashpoint:</u>	55° - 80° F. depending on color
<u>Dry time:</u>	1 1/2 minutes. Dry at least 15 minutes for best adhesion. Variations in temperature and humidity may affect dry time.
<u>Shelf Life & Storage:</u>	Use within 1 year is recommended. Ink should be stored at normal room temperature and capped tightly after each use.
<u>Chemical Base:</u>	Solvent
<u>Colorant Base:</u>	Pigment
<u>RECONDITIONER:</u>	#3100 Reconditioner
<u>COLORS:</u>	Black, Red, Blue, White, Gray, Yellow, Orange, Brown, Green
<u>AVAILABILITY:</u>	Pints, Quarts and Gallons Smaller sizes available on request

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

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