

**ACMI #6050
TWO-COMPONENT
EPOXY
CLIPAK (TM)**

Properties: Superior adhesion to epoxy, glass, metal or other nonporous surfaces. Excellent resistance to abrasion, MEK, alcohol, TCE, flux removers, salt, acid and alkali solutions when properly cured. Designed for rubber stamping or offset printing.

Meets: CID A-A-56032D Types I, II & III
Formerly: MIL-I-43553b

COLORS: Black and White

APPLICATIONS: Used for part marking in the automotive, appliance, electronics, glass and ceramic industries. Designed to be used with rubber stamps and on offset printers.

DIRECTIONS FOR USE: ACMI #6050 Clipaks (TM) contain precisely weighed portions of ink (10 grams) and catalyst (5 grams). Operators no longer have to worry about weighing the two components, contamination of jar contents or the mess usually associated with mixing epoxy inks in small quantities. Just remove the plastic clip, mix the two parts together thoroughly, allow an induction period of 30 minutes, cut off one corner of the package and dispense the ink. When used with a rubber stamp, use a breyer roller or similar device to roll the ink into a thin drawdown on a glass, vinyl or metal plate before transferring to the stamp.

CURE CYCLES: This is a room temperature cure ink, dries to handle in 6-8 hrs. and requires 4-7 days to develop solvent resistance. May also be force cured at one of the following time/temperature cycles:

250 degrees F. - 30 minutes
300 degrees F. - 10 minutes
350 degrees F. - 6 minutes

POT LIFE: 5 hours

SHELF LIFE: 18 months

THINNER: ACMI #6050 Thinner

CLEANER: ACMI #6000 Cleaner

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED

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