

ACMI # 6050
TWO COMPONENT
SEMI-PASTE
EPOXY

Properties: Superior adhesion to epoxy, glass, metal or other nonporous surfaces. Excellent resistance to abrasion, MEK, alcohol, TCE, flux removers, salt, acid and alkali solutions when properly cured. Designed for rubber stamping or offset printing. Meets: CID A-A-56032D Types I, II & III Formerly: MIL-I-43553b

ALTERNATE INKS: #6057 (slower dry time), #6060 (slowest dry time)

COLORS: Standard EIA: red, orange, brown, yellow, green, blue, violet, white, gray, black and silver

Many Fed. Std.595 shades currently formulated. Colormatch available on request for additional shades.

CURE: This is a room temperature cure ink, dries to handle in 6-8 hrs. and requires 4-7 days to develop solvent resistance. May also be force cured by baking at one of the following time/temperature cycles:

250°F(121C)-30 min. **or** 300°F(149C)-10 min. **or** 350°F(177C)-6 min.

POT LIFE: Under normal conditions, 4-5 hrs. after the 2 components are mixed. Higher than normal room temperature will shorten pot life.

SHELF LIFE: Use within one year is recommended. Storage in refrigerator is suggested.

DIRECTIONS FOR USE: For all colors except silver, mix 2 parts ink to 1 part catalyst by weight.

For silver, mix 2.4 parts ink to 1 part catalyst by weight. Allow an induction period of 30 min. to achieve the best results. When used with a rubber stamp, roll the ink into a thin drawdown on a glass, metal or plastic plate with a breyer roller or similar device before transferring to the stamp.

AVAILABILITY: The two components are sold as a kit in the following units: 2oz, 4oz, 8oz, pint, quart and gallon. Together, the two components will equal the unit size. Black and White are also available in a pre-packaged, pre-weighed 10cc clipak.

THINNER: ACMI #6050 Thinner. Use a minimum amount to achieve desired consistency. Use only ACMI thinner, as others will adversely affect this ink.

CLEANER: ACMI #6000 Cleaner

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

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