ACMI #6101
ONE COMPONENT
SILK SCREEN
EPOXY

Properties:
Superior adhesion to epoxy, glass, metal or other nonporous surfaces. Excellent resistance to abrasion and flux removing solvents. This ink is cured by baking. The cured ink meets:
CID A-A-56032D Type I and II
Formerly: MIL-I-43553b

COLORS: Black, Blue, Gray, Green, Orange, Red, Violet, White, Yellow

CURE CYCLES: This ink is cured by baking at one of the following time/temperature cycles, allowing time for the printed surface to reach the selected temperature:

Minimum Temperature: 250° F. (121° C.) - 80 minutes
300° F. (149° C.) - 30 minutes
350° F. (177° C.) - 6 minutes

POT LIFE: Essentially unlimited pot life. Can be used over extended periods of time.

SHELF LIFE: 6 Months, stored in a refrigerator. Ink must be stirred prior to each use.

AVAILABILITY: 2oz, 4oz, 8oz, Pint, Quart

THINNER: #6101 Thinner. Use a minimum amount to achieve desired consistency. Use only the ACMI thinner intended for use with this ink, other thinners will adversely effect this ink.

CLEANER: #6000 Cleaner

STATEMENT OF LIABILITY
Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.
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