

ACMI # 6102
ONE COMPONENT
DIP CODING
EPOXY

Properties:

Superior adhesion to epoxy, glass, metal or other nonporous surfaces. Excellent resistance to abrasion and flux removing solvents. This ink is cured by baking.

DESCRIPTION: #6102 is a fluid epoxy designed for marking parts by dipping.

COLORS: Standard EIA colors: Red, Orange, Brown, Yellow, Green, Blue, Violet, White, Gray, Black

CURE CYCLES: This ink is cured by baking at one of the following time/temperature cycles, allowing the marked surface to reach the selected temperature.

Minimum Temperature: 250° F. (121° C.) - 1 hour

300° F. (149° C.) - 20 minutes

350° F. (177° C.) - 3 minutes

POT LIFE: Essentially unlimited pot life. Can be used over extended periods of time. Some settling may occur on standing.

SHELF LIFE: 6 Months, stored in a refrigerator. Ink must be stirred prior to each use. Some settling may occur on standing.

AVAILABILITY: 2oz, 4oz, 8oz, Pint, Quart, Gallon

THINNER: #6102 Thinner. A minimum amount of thinner should be used to achieve the desired consistency. Use only the intended ACMI thinner, others will adversely effect the ink.

CLEANER: #6000 Cleaner

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

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