

ACMI #6200, #6202
TWO COMPONENT
SILK SCREEN
EPOXY

Properties:

ACMI #6200 & #6202 were formulated for screen printing on instrument panels, name plates, glass and ceramic parts for decorative or industrial use. Once cured these inks will resist MEK, alcohol, trichlorethane, salt, acid, alkalai, flux removers and abrasion.

ALTERNATE INK: #6202 is a slower dry version of #6200

COLORS: Black, White, Gray, Green, Brown, Yellow, Red, Orange

CURE CYCLES: These inks will cure at room temperature in approximately 7 days. They can be force cured by baking at one of the following time/temperature cycles:

250° F. (121° C.) - 30 minutes

300° F. (149° C.) - 10 minutes

350° F. (177° C.) - 6 minutes

POT LIFE: 6 hours

SHELF LIFE: 12 months

MIXING INSTRUCTIONS: Mix by weight 5 parts ink with 1 part catalyst. Stir thoroughly and allow an induction period of 15 minutes before use.

AVAILABILITY: Pint, Quart, Gallon

THINNER: #6051 Thinner for thinning during normal screen printing

#6052 Thinner for thinning when used in spray application

CLEANER: #6000 Cleaner

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

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