

**ACMI #639**  
**FDA INK**  
**FOR**  
**NONPOROUS**

Description:

ACMI #639 was formulated for marking plastic film, varnished labels, foil, and other nonporous substrates that have limited contact with food. The ink may be applied from a stamp pad, flexographic printer or other printing method using rubber type.

**SPECIFICATIONS:**

<u>Applications:</u>	Rubber stamp, flexographic printer or other printing method using rubber type For marking wood, ie. popsicle sticks
<u>Viscosity:</u>	10 - 25 cps.
<u>Specific Gravity:</u>	0.96
<u>Weight per Gallon:</u>	8 lbs.
<u>Flashpoint:</u>	110° F.
<u>Dry time:</u>	Porous - 30 seconds, Nonporous - 3 ½ minutes Variations in temperature and humidity may affect dry time.
<u>Shelf Life &amp; Storage:</u>	Use within 1 year is recommended. Ink should be stored at normal room temperature and capped tightly after each use.
<u>Chemical Base:</u>	Solvent
<u>Colorant Base:</u>	Dye
<b><u>RECONDITIONER:</u></b>	#31 Reconditioner
<b><u>COLORS:</u></b>	Violet, Blue, Red, Black, Orange
<b><u>AVAILABILITY:</u></b>	Pints, Quarts and Gallons Smaller sizes available on request

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED

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