

ACMI # 6600
ONE COMPONENT
SEMI-PASTE
EPOXY

Properties: Superior adhesion to epoxy, glass, metal or other nonporous surfaces. Excellent resistance to abrasion, MEK, Alcohol, TCE, flux removers, salt, Acid and alkali solutions when properly cured by baking. Designed for rubber stamping or offset printing. The cured ink meets:
CID A-A-56032D Types I, II & III
Formerly: MIL-I-43553b

COLORS: Black, White, Red, Blue, Green, Orange, Brown, Gray, Yellow, Violet, Silver

Some Fed. Std.595 shades currently formulated. Colormatch service available on request.

CURE CYCLES: This ink is cured by baking at one of the following time/temperature cycles, allowing time for the printed surface to reach the selected temperature:

Minimum Temperature:

300° F. (149° C.) - 30 minutes

350° F. (177° C.) - 6 minutes

POT LIFE: Essentially unlimited pot life. Can be used over extended periods of time.

SHELF LIFE: 6 Months, stored in a refrigerator. Ink must be stirred prior to each use.

Do not subject to above normal room temperature.

DIRECTIONS FOR USE: This ink is suitable for rubber stamp or offset printing. When used with a rubber stamp, roll the ink into a thin drawdown on a glass, metal or plastic plate with a brayer roller or similar device, before transferring to the stamp.

AVAILABILITY: 2oz, 4oz, 8oz, Pint, Quart, Gallon

THINNER: #6600 Thinner. Use a minimum amount to achieve desired consistency. Use only ACMI thinners, others will adversely affect the ink.

CLEANER: #6000 Cleaner

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

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American Coding and Marking Ink Co. Inc.

1220 North Avenue, Plainfield, NJ 07062

Phone: 908-756-0373 **Fax:** 908-756-0570 **Web Site:** www.americancoding.com