

**ACMI # 6602**  
**ONE COMPONENT**  
**DIP CODING**  
**EPOXY**

Properties:

Superior adhesion to epoxy, glass, metal or other nonporous surfaces. Excellent resistance to abrasion and flux removing solvents. This ink is cured by baking.

**COLORS:** Standard EIA colors: Red, Orange, Brown, Yellow, Green, Blue, Violet, White, Gray, Black

**CURE CYCLES:** This ink is cured by baking at one of the following time/temperature cycles, allowing the marked surface to reach the selected temperature.

Minimum Temperature: 250° F. (121° C.) - 40 minutes

300° F. (149° C.) - 15 minutes

350° F. (177° C.) - 4 minutes

**POT LIFE:** Essentially unlimited pot life. Can be used over extended periods of time.

**SHELF LIFE:** 6 Months, stored in a refrigerator. Ink must be stirred prior to each use. Some settling may occur on standing.

**AVAILABILITY:** 2oz, 4oz, 8oz, Pint, Quart, Gallon

**THINNER:** #6102 Thinner. A minimum amount of thinner should be used to achieve the desired dipping consistency. Use only the intended ACMI thinner, others will adversely effect the ink.

**CLEANER:** #6000 Cleaner

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED

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