ACMI #6404
GENERAL PURPOSE
PASTE

Description:
ACMI #6404 is a general purpose paste ink designed to be applied by direct or offset machine or by rubber stamp from a thin draw down. This ink is thicker, medium slow drying, with excellent color development. Paste inks can be applied to paper, plastic, glass and metal and are suitable for bottom coding.

SPECIFICATIONS:
Applications: Direct or offset printing, rubber stamp from thin draw down, suitable for bottom coding.
Viscosity: > 20,000 cps
Specific Gravity: 1.60
Weight per Gallon: 13.34 lbs.
Flashpoint: > 200° F
Dry time: Medium slow. Paste inks generally set to touch in 6-8 hours or overnight, cured or fully reacted in 1-2 weeks.
Shelf Life & Storage: Use within 1 year is suggested. Ink should be stored at normal room temperature and capped tightly after each use.
Chemical Base: Solvent
Colorant Base: Pigment
THINNER: #2005 Thinner
CLEANER: #6400 Cleaner
COLORS: Black, White, Blue, Tan, Pink, Gray, Lavender, Green, Brown, Red Yellow, Orange, Gold
AVAILABILITY: 4 oz. tubes

STATEMENT OF LIABILITY
Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED

American Coding and Marking Ink Co. Inc.
1220 North Avenue, Plainfield, NJ 07062
Phone: 908-756-0373 Fax: 908-756-0570 Web Site: www.americancoding.com