ACMI #6822
High Temperature
PASTE INK
METAL

**Description:**
ACMI #6822 was formulated as a permanent paste ink for offset printing on metal transformers where resistance to 650° F. is required.

**SPECIFICATIONS:**

- **Applications:** Offset printing or rubber stamp from a thin drawdown
- **Viscosity:** 38,000 cps
- **Specific Gravity:** 1.44
- **Weight per Gallon:** 9.5 lbs.
- **Flashpoint:** 105° F.
- **Dry time:** 5 minutes
  Variations in temperature and humidity may affect dry time.
- **Cure Cycle:** This ink should be cured @ 350° F. for 15 - 30 minutes
- **Shelf Life & Storage:** Use within 1 year is recommended. Ink should be stored at normal room temperature and capped tightly after each use.
- **Chemical Base:** Solvent
- **Colorant Base:** Pigment

**RECONDITIONER:** #6821 Reconditioner

**COLORS:** Black, White

**AVAILABILITY:** 4 oz tubes, Quarts and Gallons

**STATEMENT OF LIABILITY**
Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED

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